## Figure 1 A

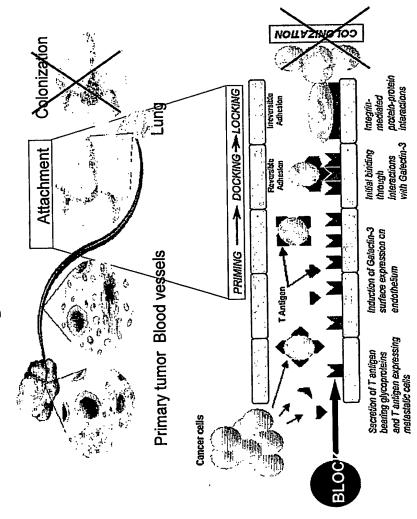
T (Thomsen-Friedenreich) Gal $\beta$ 1-3GalNAc $\alpha$ 1-OSer/Thr

## Figure 1 B

GalNAc 1-OSer/Thr

T-Antigen and Metastasis

**FIGURE 2** 



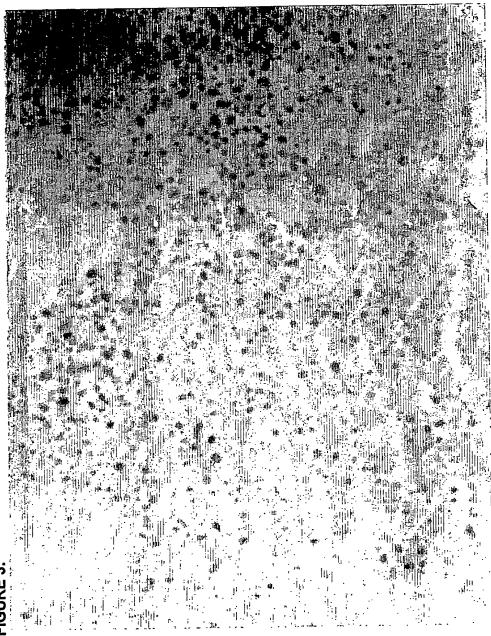
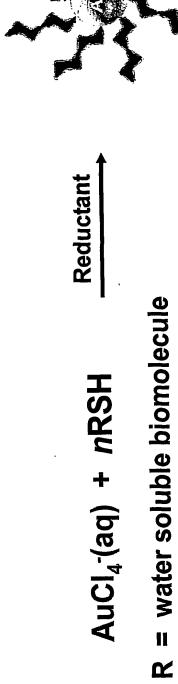


FIGURE: 4 AQUEOUS PROCESS



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**T-ANTIGEN SYNTHESIS** 

FIGURE: 5

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separate

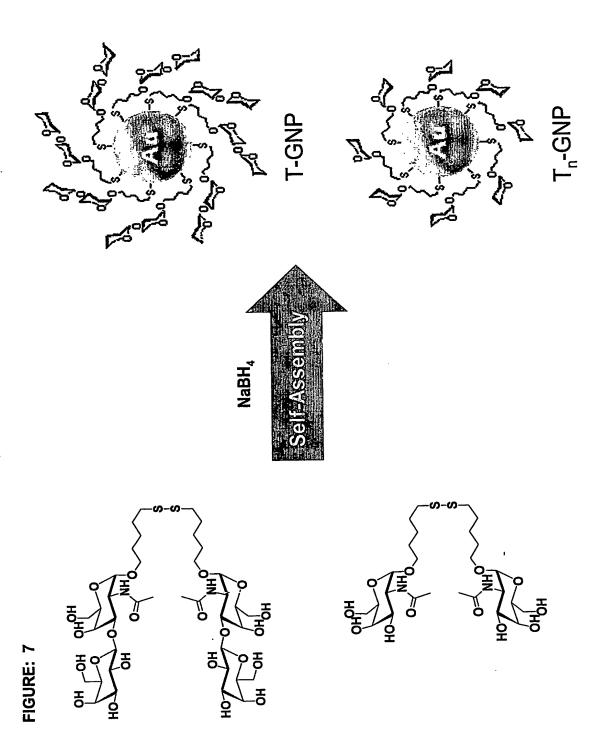
오

Reaction conditions: (i) NaN<sub>3</sub>/CAN/MeCN, 59-65%; (ii) Na/CH<sub>2</sub>=CHCH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>OH, 99%; (iii) PhCH(OMe)<sub>2</sub>/PTSA/MeCN, 70%;

FIGURE: 6

## PENTENYL GROUP DERIVATIZED FOR CONJUGATION

Reaction conditions: (i) Gal-TCl, TMSOTf/CH2Cl2/MS, 90%; (ii) Zn, AcOH, Ac2O, THF, 90%; (iii) 80% AcOH, 83%; (iv) AcSH/AIBN/1,4-dioxane, quant.; (v) cat. NaOMe/MeOH, 97%;



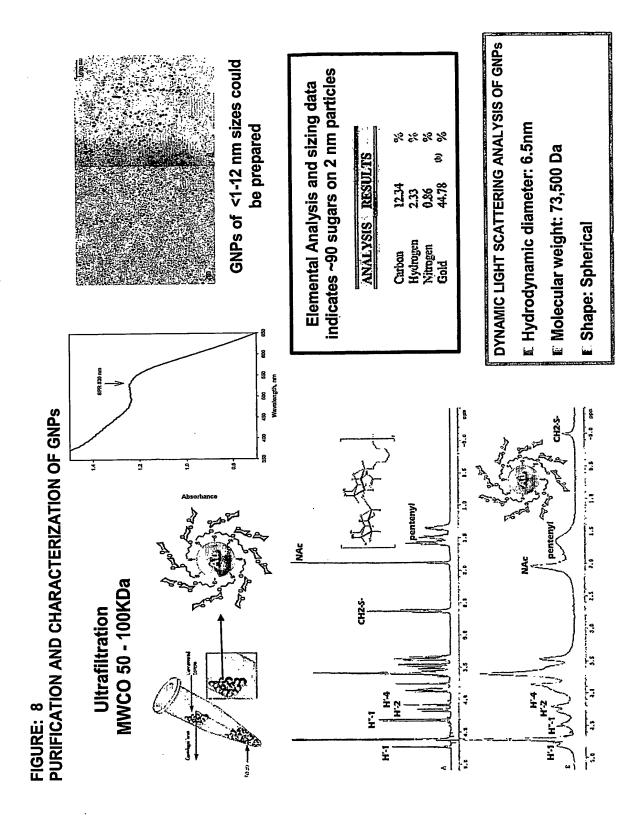


FIGURE: 9
SYNTHESIS OF PEG-LINKED T-ANTIGEN

Whitesides, G. et al JACS 1991, 113, p12

FIGURE:

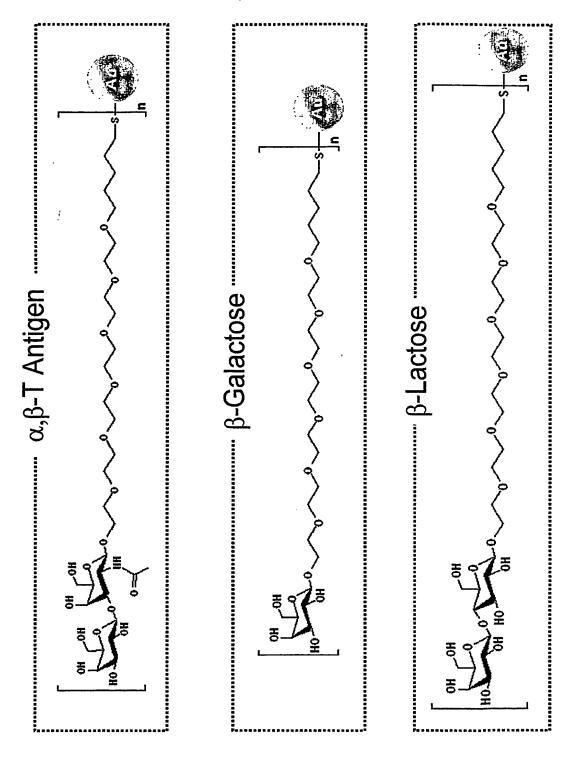
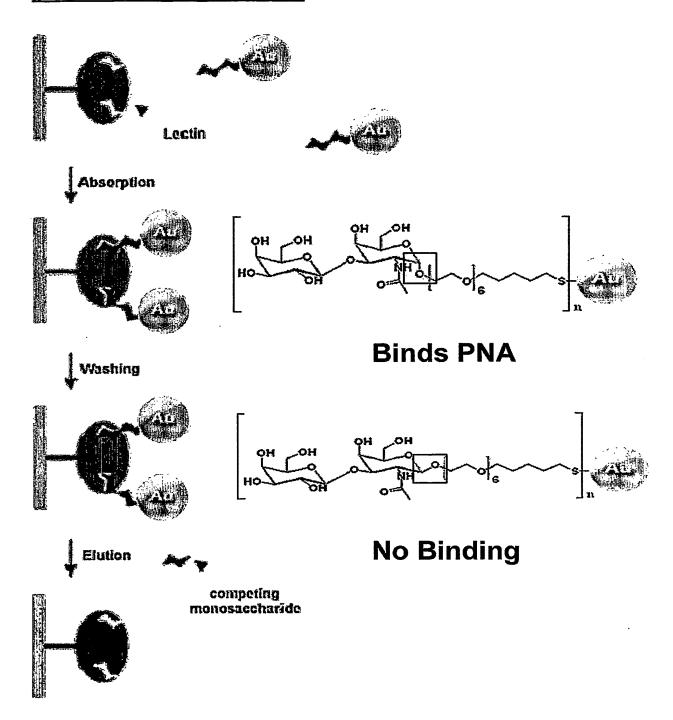


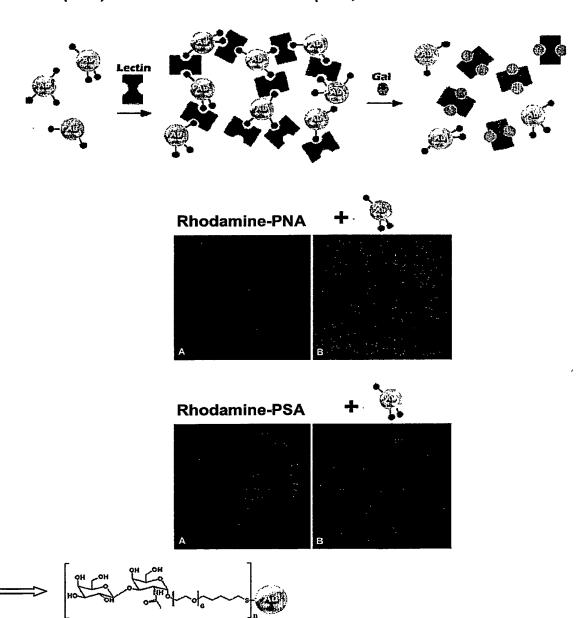
FIGURE: 11
IN VITRO BIOFUNCTIONALITY IS INTACT
Lectin Affinity Chromatography Assay shows stereospecificity of T-ag
gold- Peanut agglutinin interaction



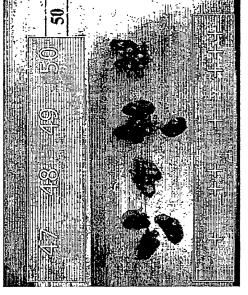
WO 2005/046722 PCT/US2004/035831

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FIGURE: 12
IN VITRO BIOFUNCTIONALITY IS INTACT
Rhodamine-Lectin Agglutination Assays
PISUM SATIVUM (PSA) vs PEANUT AGGLUTININ (PNA)



PBS - Lungs



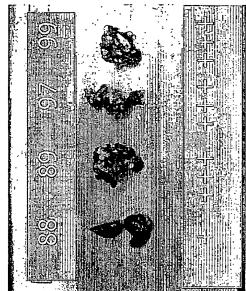


FIGURE: 13

T Ag Gold Lungs



FIGURE: 14

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Metastasis Levels on Lungs (+++: 10~20, ++: 5~10, +: 0~5, -: 0)

FIGURE: 15

T Ag Au	0/3	1/5	(%0)	4/5
	(0%)	(20%)	0	(80%)
JAA-F11	3/19	2/19	4/19	10/19
	(15.79%)	(10.53%)	(21.05%)	(52.63%)
PBS	6/16 (37.50%)	5/16 (31.25%)	4/16 (25.00%)	1/16 (6.25%)
	‡	‡	+	

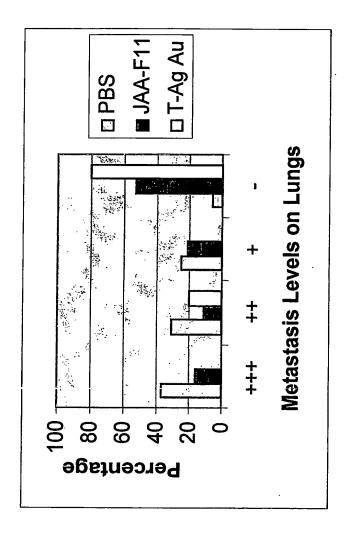
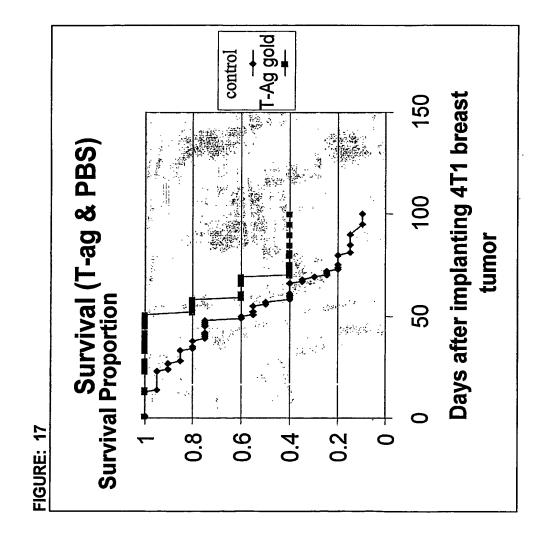


FIGURE 16



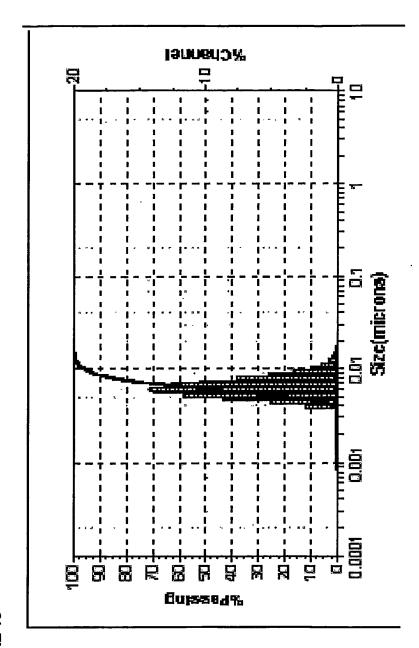


FIGURE 18